

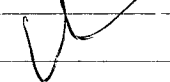
Work Order ID 87959

87959

Page 1

July-20-12 7:42:55 AM

Item ID: D2965 Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Cap, 105 Skidtube Stop *NS2*
 Start Date: 7/20/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/20/12 Req'd Qty: 2.00 *2* Customer:
 Reference: rework - paint

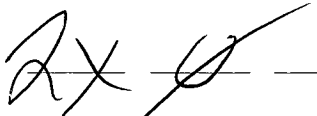
Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D2965 | Rev B |

150 Powdercoat 0.00
 150
 Powdercoat Memo 0.00
 Powder Coating
 Pull from stock:
 2 x D2965 B80089
 re-powder coat sandtex grey
 Mask as per Dwg D2965 Powder To match Skidtube(Ref: 4.3.5.x) as per QSI
 005 4.3 START TIME: 10:05 OVEN TEMPERATURE:
 FINISH TIME: 10:30

160 QC3- Inspect Part Finish 0.00
 160
 QC Memo 0.00
 Quality Control

 12/07/20

2v  11/07/23

W121279

32001

10-30

Work Order ID 87959

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87959

Page 2

Item ID: D2965 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cap, 105 Skidtube
Start Date: 7/20/12 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/20/12 Req'd Qty: 2.00 ***2*** Customer:
Reference: rework - paint

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 180 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | 2 | 0 | 157 | 12722 |
| Quality Control | | | | | | | | | |
| 190 | Identify as per dwg & Stock Location: <u>FP-1</u> | 0.00 | | | | | | | |
| *190* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | 42 | 0 | 14 | 107127 |
| Packaging | re-identify using new b/n | | | | | | | | |
| 200 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *200* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12/17/24
mc512103123

Picklist Print

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Page 1

Work Order ID: 87959

Parent Item: D2965

Parent Item Name: Cap, 105 Skidtube

Start Date: 7/20/12

Required Date: 7/20/12

Start Qty: 2.00

Required Qty: 2.00

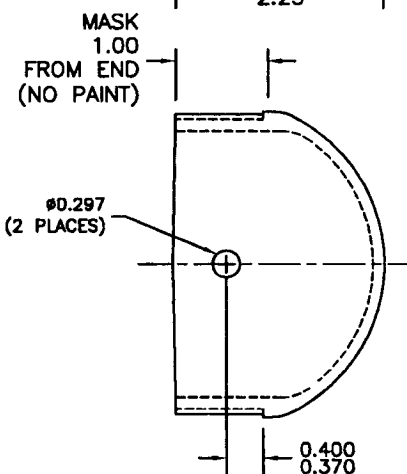
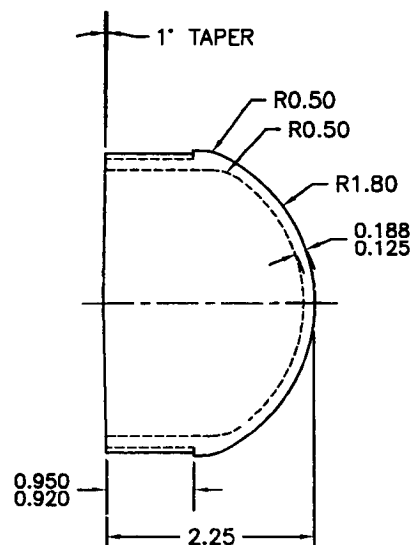
Comments: IPP: A00.05.31New Issue EC
IPP Rev:Added Turning as per Rev B 06-12-15 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| D2965 Cap, 105 Skidtube | | Manufactured | No | | | | Each | 42.0000 | | 2 | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | FP002 | | | 42 | | | | | | |
| | | | | 71371 | | | 4 | | | | | | |
| | | | | 80089 | | | 38 | | | | | | |

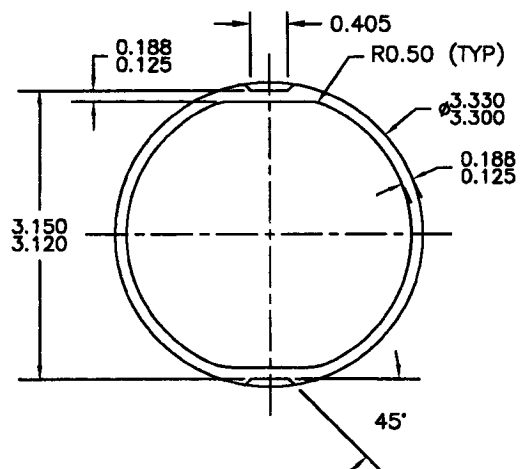


RELEASED
06.12.12

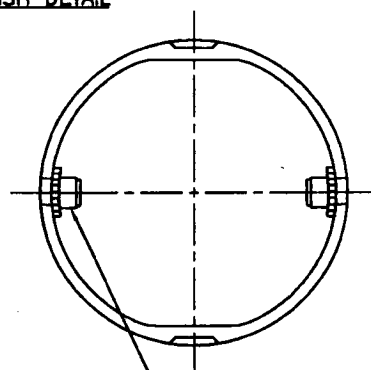
| | | | | |
|---------|----------|-------------|------------|--------------------------|
| DESIGN | D4 | DRAWN BY | D4 | DART AEROSPACE USA, INC. |
| CHECKED | | APPROVED | | PORT HADLOCK, WA |
| DATE | 06.11.01 | DRAWING NO. | D2965 | REV. B |
| | | TITLE | CAP | SHEET 1 OF 2 |
| | | SCALE | 1:2 | |
| | A | 00.02.24 | NEW ISSUE | |
| | B | 06.11.01 | ADD -3 CAP | |



D2965 CASTING DETAIL



D2965 FINISH DETAIL



INSTALL AELS-1032-225 INSERT
(2 PLACES)

af 87959

D2965 CAP

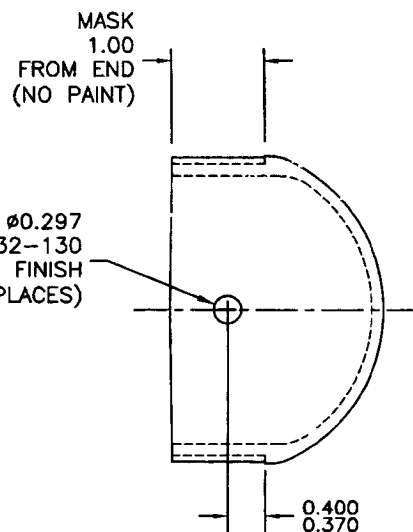
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

DART

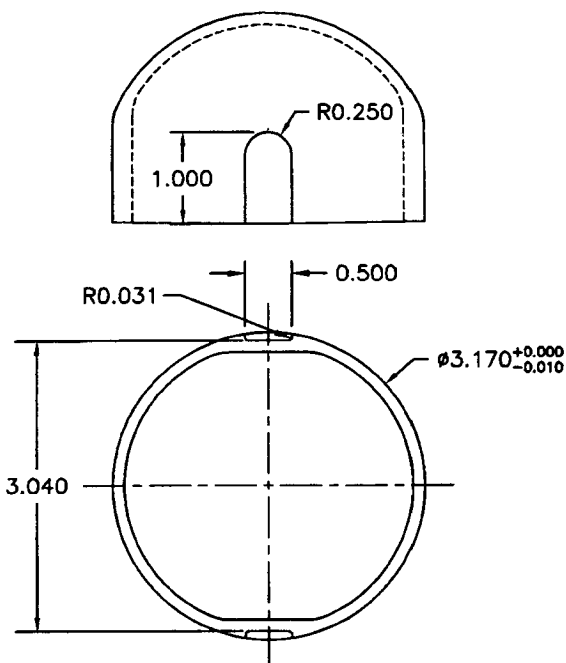
RELEASED

06.12.02

| | | | |
|----------|----------|-------------|--------------------------|
| DESIGN | BY | DRAWN BY | DART AEROSPACE USA, INC. |
| CHECKED | APPROVED | DRAWING NO. | PORT HADLOCK, WA |
| DATE | | D2965 | REV. B |
| 06.11.01 | | TITLE | SHEET 2 OF 2 |
| | | CAP | SCALE |
| | | | 1:2 |



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES